

Date: Thursday, 21/08/2008 5:13:08 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SHORT SIDE PLATE
Job Number :	41565		
Estimate Number :	13395		
P.O. Number :		Part Number :	PB6743001179
This Issue :	21/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE29
First Issue :	/ /	Project Number :	N/A
Previous Run :	40032	Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	18/09/2008
Written By :		Qty:	36 Um: Each
Checked & Approved By :	JLD 08.8.22		
Comment :	Est Rev:A 08-06-20 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.4421 sf(s)/Unit Total : 26.5230 sf(s)
 6061-T6 .125 Sheet
 batch: 10889 130 IB 89-3

2.0	WATER JET 108730	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

IB 89-3

2-Deburr if necessary

IB 89-3

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/08/08



counters

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 135

8/9/3

36x

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:09 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT SIDE PLATE

Job Number: 41565

Part Number: PB6743001179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

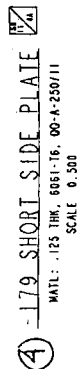
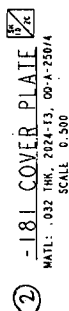
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8	1	7	1	6	1	5	1	4	3	1	2
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MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
A WORK ORDER
NO. 41505

PREMIER AVIATION, INC. 9907 Arisbee Parkway, Grand Prairie, Texas 75032	
SIZE CODE 10181 NO.	DIMS IN.
D0SUUV8	B67-43001
RT.	LFT.
20.00	15.00

ORIGINAL

